PATENT COOPERATION TREATY

PCT

TRANSLATION INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference B-1319-WO	FOR FURTHER ACTION	See Form PCT/IPEA/416				
International application No.	International filing date (day/month/year)	Priority date (day/month/year)				
PCT/EP2004/053017	19.11.2004	19.12.2003				
International Patent Classification (IPC) or nat	ional classification and IPC					
B29C49/68						
Applicant SIDEL PARTICIPATIONS						
This report is the international preli under Article 35 and transmitted to the		International Preliminary Examining Authority				
2. This REPORT consists of a total of	5 sheets, including	ng this cover sheet.				
3. This report is also accompanied by A	ANNEXES, comprising:					
a. (sent to the applicant and	to the International Bureau) a total of	sheets, as follows:				
		amended and are the basis for this report and/or				
sheets containing re Instructions).	ectifications authorized by this Authority (see R	ule 70.16 and Section 607 of the Administrative				
· · · · · · · · · · · · · · · · · · ·	sede earlier sheets, but which this Authority co	nsiders contain an amendment that goes beyond				
the disclosure in the Box.	the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental					
	Bureau only) a total of (indicate type and numb	or of electronic corrier(c))				
o. Sem to the International	bureau only) a total of (malcate type and numb	er or electronic carrier(s))				
related thereto, in compute	, containing a sequence listing and/or tables					
	related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).					
4. This report contains indications relat	ing to the following items:					
Box No. I Basis of the	e report					
Box No. II Priority						
Box No. III Non-establ	ishment of opinion with regard to novelty, inver	ntive step and industrial applicability				
Box No. IV Lack of un	ity of invention					
BOX 110. V	statement under Article 35(2) with regard to nov and explanations supporting such statement	elty, inventive step or industrial applicability;				
Box No. VI Certain doo	cuments cited					
Box No. VII Certain def	ects in the international application					
Box No. VIII Certain obs	servations on the international application					
Date of submission of the demand	Date of completion of t	his report				
	Sale of completion of the					
Name and mailing address of the IPEA/EP	Authorized officer					
Facsimile No.	Telephone No.					

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/EP2004/053017

Box	No. I	Basis of the report		
1.		h regard to the language, this report is based on the internation cated under this item.	onal application in the language in whic	h it was filed, unless otherwise
		This report is based on translations from the original language which is the language of a translation furnished for the purpose.		,
		international search (Rule 12.3 and 23.1(b))		
		publication of the international application (Rule 12.4	4)	
		international preliminary examination (Rule 55.2 and	/or 55.3)	
2.	rece	h regard to the elements of the international application, this iving Office in response to an invitation under Article 14 a report):		
		the international application as originally filed/furnished		
	\boxtimes	the description:		
		pages		as originally filed/furnished
		pages*	received by this Authority on	
		pages*	received by this Authority on	
	\boxtimes	the claims:		
		nos1-10		as originally filed/furnished
		nos.*	as amended (together with	h any statement) under Article 19
		nos.*	received by this Authority on	
		nos.*	received by this Authority on	
	\boxtimes	the drawings:		
		sheets _ 1/2-2/2		as originally filed/furnished
		sheets*	received by this Authority on	
		sheets*	received by this Authority on	
		a sequence listing and/or any related table(s) – see Supplen	nental Box Relating to Sequence Listing	5 ,
3.		The amendments have resulted in the cancellation of:		
		the description, pages		
		the claims, nos.		
		the drawings cheets/figs		
		any table(s) related to sequence listing (specify):		
4.		This report has been established as if (some of) the amend they have been considered to go beyond the disclosure as f	dments annexed to this report and liste	d below had not been made, since
		the description, pages		
		the claims, nos.		
		the drawings, sheets/figs		
		the sequence listing (specify):		
		any table(s) related to sequence listing (specify):		
*	If ite	em 4 applies, some or all of those sheets may be marked "sup	perseded."	

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Box No. V

International application No.
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citations and explanations supporting such statement					
1.	Statement				
	Novelt	y (N)	Claims	2-4, 6, 7	YES
			Claims	1, 5, 8-10	NO
	Inventi	ve step (IS)	CI.		******
	111.01111	ve step (15)	Claims .	1-10	
					_ 110
	Industr	ial applicability (IA)	Claims	1-10	YES
			Claims		NO
2.	Citations a	and explanations (Rule	70.7)		
	Dofor	ongo ia ma	do +0	the following documents.	
	D1:	US-A-6 63		the following documents:	
	D2:	US-A-5 98			
	D3:	US-A-5 32			
	23.	00 11 0 02	.2 001		
	1.	The appli	.catior	n relates to a parison heating module	and
		-		ing furnace comprising a plurality of	
		said heat	ing mo	odules aligned so as to form a tunnel.	•
	2.	D1 is con	sidere	ed to be the prior art closest to the	
				of claims 1 and 10.	
				n question discloses the following	
				references between parentheses apply t	10
		said docu	iment):	:	
		- a pa	rison	heating module comprising a longitude	inal
		heat	ing to	unnel that is delimited transversely k	эγ
		the	mutual	lly parallel longitudinal vertical	
		inte	rnal s	surfaces of two walls (see figure);	
		– a fi	rst he	eating wall is provided with a heating	3
		syst	em, th	ne other ventilated wall comprises	
		vent	ilatir	ng ports for enabling the air blown by	y at

least one blower from upstream, outside the

inside (see figure);

heating tunnel, to pass transversely downstream,

and in which a first portion of the parison is heated in the heating tunnel, whereas the second

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

portion of the parison is maintained outside the heating tunnel through a longitudinal opening provided between the longitudinal edges of the walls of the heating tunnel; the blower comprises a longitudinal deflector that deviates a portion of the blown air transversely towards the second portion of the parison so as to prevent the temperature of the material constituting said lower portion from rising to the softening point thereof (see figure, elements 13, 14 and 15; column 4, line 18 to column 6, line 37);

the upstream end of the deflector is aerodynamically profiled (see figure, element 15: the deflector is not just a straight barrier but has an aerodynamic profile of which the function is to direct the blown air in a precise manner).

Consequently, the subject matter of claim 1 is not novel (PCT Article 33(2)).

- 4. Taking D1 into account, the additional features set forth in claims 5 and 8 to 10 are already known. The subject matter of said claims is therefore not novel (PCT Article 33(2)).
- 5. Taking D1, D2 (see figure 3; column 5, lines 31 to 50) and D3 (see figure 1; column 3, line 32) into account, the features set forth in claims 2 to 4, 6 and 7 are a routine step for a person skilled in the art.

 Consequently, the subject matter of said claims does not involve an inventive step (PCT Article 33(3)).
- 6. The subject matter of claims 1 to 10 is industrially applicable (PCT Article 33(4)).

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Box No. VII	Certain defects in the international application			
The following de	following defects in the form or contents of the international application have been noted:			